


Section Plan (1:20)

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Scale 1:20	Machine type Industrial	Created by Peter Schrader	Approved by	
1. Fabrication tolerances unless otherwise stated:- Linear Dimensions 100 and over ± 0.5mm over 100 up to 1000 ± 1mm over 1000 ± 2mm 2. Remove all burrs and sharp edges 3. All welds 3mm fillet unless otherwise stated 4. Machining tolerances unless otherwise stated:- Linear Dimensions 100 and under ± 0.25mm over 100 up to 1000 ± 0.5mm over 1000 ± 1mm Diameters 150 and under ± 0.25mm over 150 ± 0.4mm 5. Machined surfaces 3.2 unless otherwise stated		Document type	Document status	
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