


Section Plan (1:15)

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Scale 1:15	Machine type Traditional	Created by Peter Schrader	Approved by
1. Fabrication tolerances unless otherwise stated:- Linear Dimensions 100 and over $\pm 0.5\text{mm}$ over 100 up to 1000 $\pm 1\text{mm}$ over 1000 $\pm 2\text{mm}$	 MagnaCool	Document type	Document status
2. Remove all burrs and sharp edges 3. All welds 3mm fillet unless otherwise stated 4. Machining tolerances unless otherwise stated:- Linear Dimensions 100 and under $\pm 0.25\text{mm}$ over 100 up to 1000 $\pm 0.5\text{mm}$ over 1000 $\pm 1\text{mm}$ Diameters 150 and under $\pm 0.25\text{mm}$ over 150 $\pm 0.4\text{mm}$ 5. Machined surfaces 3.2 unless otherwise stated		Title MagnaCool Traditional: EU 600 x 400 Portrait Trays 600x400 Trays Portrait	DWG No. A5
		Rev.	Date of issue 17-07-23
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